



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D412-705-013
Job Sheet 174546



Part No: D412-705-013

Job Qty: 2 ea

Part Name: Intake Plenum Access Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 3/21/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV F SHEET 18 IPP Rev:A New Issue 07-09-09 JLM Verified By:EC IPP Rev:B ECN 1052 07-11-05
DD Verified by:EC IPP Rev:C ECN 12-670 12.11.07 DD Verified by:JLM

Ship Via:

DAS 10 CHG004 21
9-89 9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/21/18	3/21/18	0.00	0.00	Start Up Stores/Pkg-2	SD	MAR 20 2018
110	Packaging	2 pcs	3/21/18	3/21/18	0.00	0.00	Packaging1-4		SmB
120	QC	2 pcs	3/21/18	3/21/18	0.00	0.00	QC4		SmB
125	DC	2 pcs	3/21/18	3/21/18	0.00	0.00	DC		SmB
130	Packaging	2 pcs	3/21/18	3/21/18	0.00	0.00	Packaging3-2		SmB
140	QC21-FG	2 Ea	3/21/18	3/21/18	0.00	0.00	QC21	DAS 21 9-89	fg 027

Job BOM

MAR 27 2018

Part / Item	Component Name	Quantity	Operation	Container
D3245-041	Access Panel Assembly LH	2 Ea (1 ea)	90-Start up Operation	MAR 19 2018
D3245-042	Access Panel Assembly RH	2 Ea (1 ea)	90-Start up Operation	2x F162360
D3245-043	Door Assembly	4 Ea (2 ea)	90-Start up Operation	5046777
D3245-11	Gasket 9.01	4 Ea (2 ea)	90-Start up Operation	5030644
D3245-13	Gasket 9.50	4 Ea (2 ea)	90-Start up Operation	5046783
D3245-9	Gasket 8.35	4 Ea (2 ea)	90-Start up Operation	FMI36741-4
MS20427M3-3	Rivet	32 Ea (16 ea)	90-Start up Operation	5016880
MS21060-L3K	Nut Plate	16 Ea (8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3245-041	2	2	0
	D3245-042	2	2	0
	D3245-043	4	3	0
	D3245-11	4	10	0
	D3245-13	4	18	0
	D3245-9	4	10	0
	MS20427M3-3	32	1,141	0
	MS21060-L3K	16	108	0

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DART
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Container No: S053019



Part: D412-705-013
Job No: 174546
Serial No/Batch: S053019
Revision:
Inspector:

Date: 03/20/18

Part Specifications

Specifications could not be found.

Plex 3/16/18 3:59 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001772	F162362	D3245-041	Access Panel Assembly LH		ST488	2
001772	F162363	D3245-042	Access Panel Assembly RH		ST488	2
001772	F158360	D3245-043	Door Assembly		ST488	1
001772	F163306	D3245-043	Door Assembly		ST488	2
001772	S052818	D3245-11	Gasket 9.01	s046777	ST027	4
001772	S052819	D3245-13	Gasket 9.50	s030644	ST028	4
001772	S052816	D3245-9	Gasket 8.35	s046783	ST027	4
001772	S052814	MS20427M3-3	Rivet	FM136741-4	ST311	32
001772	S052773	MS21060-L3K	Nut Plate	S016886	ST300	16

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/19/18 3:08 PM Dart.joly.jocelyne

REFERENCE

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C3A	BOLT
		3					AN3C4A	BOLT
						30	AN960JD10	WASHER
	18	44	36		12		MS20427M3-3	* RIVET
						4	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

* Acceptable to substitute for MS20615M3-3 rivets. At installation, it is acceptable to use longer rivets if required.

2 3 4

Part Number: D412-705-013

[illegible]